## GELCOAT REPAIRS – English Version

1. Highlight all the damaged areas to be treated.

2. Sand the scratches with coarse sandpaper in a V shape.

3. Make sure that the damaged areas are dry

4. Clean the damaged places and surrounding area off with acetone

5. Stick tape around the damaged area to protect against gelcoat spillage

6. Mix the required amount of gelcoat with up to 2% harder and fill in the damage.

7. Stick packing tape over the repair for a nice smooth result and allow the gelcoat to cure for 24 hours at 20 ° C.

8. Remove the packaging tape and sand with a waterproof grinder at 400 grit.

9. To make the repair look shiny, you should finish with a finer grit ranging from 400 to 1200. As a final step polish the area with a polishing agent.

Please note:

- Step 6-9 must be repeated if the damage is not filled after the first attempt.

- Be careful not to sand the area outside the damaged area too thinly, use a sanding block on flat parts.

- Caution: Silicone based polishing agents should **not** be used.

**WARNING!**

1. Always wear gloves and avoid contact with the skin

2. No open flames or smoking around the repair

3. Keep out of reach of children

**SAILCENTER**

IJmeerdijk 18, 1361 AA Almere

T: 036 540 88 95, E: info@sailcenter.com

**SC SAILCENTER**